Technical leaflet

MULTIFILL 3-15



Tile grout

Description

MULTIFILL 3-15 is a cement-based, colored tile grout. It offers high mechanical strength and color stability. Suitable for joint width 3-15 mm.

It is classified as type CG2 WA tile grout according to EN 13888.

Fields of application

MULTIFILL 3-15 is used for pointing tile joints on walls or floors, for indoor and outdoor applications.

Technical data

Form: cementitious powder

Colors: 8

Water demand: 6,75 l/25 kg bag

Bulk density

of dry mortar: $1,50 \pm 0,30 \text{ kg/l}$

Bulk density

of fresh mortar: $2,00 \pm 0,50 \text{ kg/l}$

Application

temperature: from +5°C to +35°C

Abrasion resistance: ≤ 1000 mm³

(EN 12808-2)

Compressive strength after:

28 days: 38,00 N/mm²
25 freeze-thaw cycles: 38,00 N/mm²

(EN 12808-3)

Flexural strength after:

28 days: 7,50 N/mm²
 25 freeze-thaw cycles: 7,50 N/mm²

(EN 12808-3)

Drying shrinkage: ≤ 2mm/m

(EN 12808-4)

Water absorption after:

• 30 min: ≤ 2 g • 240 min: ≤ 5 g

(EN 12808-5)

Pot life: at least 4 h at +20°C Walkability: after 10 h at +20°C

Directions for use

1. Substrate

The substrate covered with tiles should be perfectly clean. The joints should be carefully cleaned and dampened with a wet sponge.

2. Application

MULTIFILL 3-15 is added to water under continuous stirring, until a uniform paste is formed. A low revolution mixer is recommended for the mixing.

The mixture should be left about 3 minutes to settle and then slightly stirred again. Spread the grout on to the joints, using a rubber float in a diagonal direction to the joints, in order to fill them completely. The excess material should be wiped after a while, using a wet sponge. Finally, the surface may be cleaned with a dry cloth.

Outdoors or at high temperatures repeated dampening is recommended after a few hours and when the grout has dried.

Consumption

The consumption of MULTIFILL 3-15 depends on the tile dimensions and the joint width. The following cases are mentioned indicatively (values in g/m²):

Tile	Joint width			
Dimensions (cm)	3 mm	7 mm	12 mm	15 mm
20 x 20 x 0,7	390	900	1.540	1.930
30 x 30 x 0,8	300	700	1.190	1.480
40 x 40 x 0,8	230	530	900	1.120
40 x 40 x 1,0	280	660	1.120	1.400
50 x 50 x 0,8	180	420	730	900

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Packaging - Colors

MULTIFILL 3-15 is available in the following 8 colors, with the corresponding code No. and packaging (5 kg and 25 kg bags):

Col	or	5 kg	25 kg
01	White	•	•
03	Grey	•	•
05	Light grey	•	•
06	Bahama beige	•	•
09	Light brown	•	
10	Dark grey	•	
21	Caramel	•	
30	Cement grey	•	

Sets of realistic MULTIFILL samples are available.

Shelf-life - Storage

- Paper bags of 25 kg:
- 12 months from production date
- Plastic bags of 5 kg:
- 24 months from production date

All of the above are in effect if the product is stored in original unopened packaging, in places protected from moisture and frost.

Remarks

- MULTIFILL 3-15 contains cement and reacts as alkaline with moisture, so it is classified as irritant.
- Consult usage risks and safety advice written on the bag.

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