

# Fugabella® Eco Silicone

**Eco-friendly, silicone, acetic, anti-mould organic sealant with a high level of elasticity for expansion-deformation joints, ideal for use in GreenBuilding. With very low volatile organic compound emissions, safeguards the health of both operators and the environment.**

Fugabella® Eco Silicone develops a high degree of adhesion to non-absorbent surfaces, guaranteeing the integrity and watertightness of ceramic coverings subject to deformation.



**GREENBUILDING RATING®**

**Fugabella® Eco Silicone**

- Category: Organic Mineral products
- Laying ceramic tiles and natural stone
- Rating\*: Eco 4


\*Rating based on average colour formulations

		Very low VOC emissions	Solvent-free	No environmental hazard rating	Non-toxic and non-hazardous

RATING SYSTEM ACCREDITED BY CERTIFICATION BODY SGS

**PRODUCT STRENGTHS**

- Walls and floors not subject to heavy traffic, for internal and external use
- Ideal for swimming pools and for permanent contact with water
- Resistant to freezing
- High chromatic stability
- Available in the 28-colour Fugabella® Eco range
- Suitable to seal porcelain and ceramic tiles



**ECO NOTES**

- Solvent-free, safer on site use guaranteed
- Limits the risk of loads that could be harmful and dangerous to the environment during storage and transportation

**AREAS OF USE**

**Use**

Elastic, waterproof sealing of expansion and connection joints on:

- porcelain tiles, low thickness slabs, ceramic tiles, klinker, cotto, glass and ceramic mosaic, of all types and formats
- bathroom fittings, showers
- metal doors and windows
- glass and fibreglass

For internal and external use, including environments subject to freezing, on fractionizing, expansion and connection joints in tile coverings on balconies, terraces, internal floors, aquariums and swimming pools.

**Do not use**

On natural stone, cement-based substrates, rubber, plastic and bituminous components or materials that weep oils, solvents and plasticizers. It is recommended that a test be carried out before application on sensitive metal surfaces such as copper, silver and relevant alloys. In the realisation of joints subject to abrasion. For facades.

**INSTRUCTIONS FOR USE**

**Preparation of substrates**

The sides of the joints to be sealed must be perfectly dry, clean and free from any traces of grease, dust or rust. Remove all flaky or loose parts and carefully remove rust from metals. When preparing visible joints, and in order to achieve a clean sealing line, the user should cover the edges with protective masking using normal adhesive tape.

## INSTRUCTIONS FOR USE

### Preparation

Fugabella® Eco Silicone is ready-to-use. After cutting the conical nozzle of the cartridge, cut the spout at an angle of 45° to suit the width of the seal to be realized and screw it onto the cartridge. Then insert the tube of silicone into the appropriate manual or pneumatic applicator gun, start sealant extrusion and fill the joint.

### Application

Areas close to joints must be protected with masking tape to prevent substrates from being contaminated and to ensure even sealing. Remove masking tape immediately after smoothing the sealant. Make sure the silicone has been compacted deep into the joints to ensure optimum adhesion. To achieve a perfect finish, pass a metal or plastic spreader soaked in soapy water over the surface in one, continual movement if possible. For long-lasting sealing, capable of withstanding expansion and contraction stress, the following conditions are necessary:

- 1) the joint is applied so that movement will not exceed 25% of joint width
- 2) the ratio between width and sealant depth is between 1 and 2
- 3) the sealant adheres only to the sides of the joint and not to the substrate. Use Joint polyethylene foam sub-joint layer to adapt depth and prevent adhesion to the surface.

### Cleaning

Residual traces of sealant can be removed with common solvents such as toluene or petrol. Once hardened, Fugabella® Eco Silicone can only be removed by mechanical means.

## SPECIAL NOTES

Do not use in completely closed areas as the product will polymerise in atmospheric humidity. Brush the joint within 5 minutes after application to ensure the best contact between sealant and substrate. A base coat is normally not necessary. Specific substrates (porous or made of plastic materials) may require the use of Keragrip Eco Pulep eco-friendly adhesion promoter to ensure maximum adhesion. This product is recommended for all situations at risk from dust. Fugabella® Eco Silicone is non-paintable.

## TECHNICAL DATA COMPLIANT WITH KERAKOLL QUALITY STANDARD

Appearance	transparent or coloured thixotropic paste		
Specific weight	transparent $\approx 1.03 \text{ kg/dm}^3$ / coloured $\approx 1.15 \text{ kg/dm}^3$		
Chemical nature	acetoxo cross-linked silicone sealant		
Shelf life	$\approx 18$ months in the original packaging		
Warning	protect from frost, avoid direct exposure to sunlight and sources of heat		
Pack	310 ml cartridge		
Max. allowed movement	$\leq 25\%$		ISO 11600
Joint minimum width	$\geq 6 \text{ mm}$		
Joint max. width	$\leq 25 \text{ mm}$		
W/D ratio sealing cross-section	$> 1 / < 2$		
Temperature range for application	from $+5 \text{ }^\circ\text{C}$ to $+40 \text{ }^\circ\text{C}$		
Curing time	$\geq 20 \text{ min.}$		
Reticulation	$\approx 2 \text{ mm} / 24 \text{ hrs}$		
Shrinkage	$\leq 15\%$		ISO 10563
Coverage	see approximate coverage table		

*Values taken at  $+23 \text{ }^\circ\text{C}$ , 50% R.H. and no ventilation.*

## COVERAGE TABLE

### Linear metres of joints sealable with one 310 ml cartridge of Fugabella® Eco Silicone

Depth	Width	6 mm	8 mm	10 mm	15 mm	20 mm
5 mm		$\approx 10.4 \text{ m}$	$\approx 8 \text{ m}$	$\approx 6.2 \text{ m}$	–	–
7 mm		–	$\approx 5.6 \text{ m}$	$\approx 4.4 \text{ m}$	$\approx 3 \text{ m}$	–
10 mm		–	–	$\approx 3 \text{ m}$	$\approx 2.1 \text{ m}$	$\approx 1.6 \text{ m}$
15 mm		–	–	–	$\approx 1.4 \text{ m}$	$\approx 1.1 \text{ m}$
20 mm		–	–	–	$\approx 1.1 \text{ m}$	$\approx 0.8 \text{ m}$

*If an estimated coverage value has not been given, it means the joint width/depth ratio is outside the specified limits and the joint cannot be sealed.*

## PERFORMANCE

### VOC INDOOR AIR QUALITY (IAQ) - VOLATILE ORGANIC COMPOUND EMISSIONS

Conformity	EC 1 GEV-Emicode	GEV certified 5344/11.01.02
<b>HIGH-TECH</b>		
Shore hardness A	18	ISO 868
Elastic modulus	≈ 0.38 N/mm <sup>2</sup>	ISO 8339
Ultimate elongation (%)	250	ISO 8339
Resistance to atmospheric agents	Excellent	
Resistance to ageing	Excellent	
Resistance to UV rays	Excellent	ISO 4892
Working temperature	from -40 °C to +100 °C	
Classification EN 15651-1	F-EXT-INT-CC	
Classification EN 15651-2	G-CC	
Classification EN 15651-3	S	

*Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.*

## COLOUR CHART

### Fugabella® Eco Silicone colours

01 White	
02 Light Grey	
03 Pearl Grey	
04 Iron Grey	
05 Anthracite	
06 Black	
07 Jasmin	
08 Bahama Beige	
09 Caramel	
10 Terracotta	
11 Brown	
12 Walnut	
51 Silver	
50 Pergamon	
46 Ivory	
45 Limestone	
52 Dove Grey	
44 Cement Grey	
48 Coffee	
38 Husky	
47 Mediterranean	
15 Ocean	
41 Eucalyptus	
49 Moss	
20 Magnolia	
27 Sunset	
21 Red	
23 Yellow	

*The shades shown are intended as an indication only.*

## WARNING

### - Product for professional use

- abide by any standards and national regulations
- use at temperatures between +5 °C and +40 °C
- when Fugabella® Eco Silicone is used on absorbent substrates such as ceramic, marble, granite and other natural stone coverings, a rim may be left around the edge of the joint. Test prior to application
- uncured Fugabella® Eco Silicone releases acetic acid which irritates the eyes and skin. Rinse thoroughly with water in case of contact
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll Worldwide Global Service 01527 578000 - [info@kerakoll.co.uk](mailto:info@kerakoll.co.uk)

The Eco and Bio classifications refer to the GreenBuilding Rating® Manual 2012. This information was last updated in September 2018 (ref. GBR Data Report - 09.18); please note that additions and/or amendments may be made over time by KERAKOLL SpA, for the latest version, see [www.kerakoll.com](http://www.kerakoll.com). KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.